

smart solutions for tomorrow

Packaging Guideline

Table of contents

1	Packaging for export (container goods)	. 2
2	Air freight packing	. 2
3	Packaging for truck transport within Germany and neighbouring countries	. 2

AA-Packaging Guideline Revision C



smart solutions for tomorrow

1 Packaging for export (container goods)

- 1. The packaging wood must be heat-treated and stamped according to IPPC standards (plywood and pressboard are not subject to quarantine regulations).
- 2. The goods must be placed on a pallet. The pallet must be able to be pushed into the truck/container with the forklift and must be larger all around than the goods.
- 3. Bare components must be protected against corrosion with recognised corrosion protection agents (with seawater resistance, strong penetration capacity, high stability of the protective film at elevated temperatures), such as "Metacorin 850" or "Cortec VCI 369".
- 4. Open pipelines and pipe sockets must be sealed at the ends.
- 5. The goods (except stainless steel) should be completely wrapped in VCI film (corrosion protection film) in an airtight manner.
- 6. The desiccant "Container-DRI" should be packed with the goods in VCI film (1 bag/m3).
- 7. The goods must be lashed to the pallet with sufficiently wide (at least 25 mm) polyester straps.
- 8. A PE film bonnet must be placed over the packaging unit and glued.
- 9. Handling symbols (e.g. chain symbol, forklift symbol, centre of gravity symbol, etc.) must be applied in accordance with DIN 55402.
- 10. Labels or adhesive tapes should not be stuck to visible surfaces of the goods, as adhesive residues can only be removed with considerable effort.

2 Air freight packing

1. The goods must always be packed in tamper-proof and stackable boxes or cartons. Packaging otherwise see Packaging for export (1; 3-7; 9+10)

3 Packaging for truck transport within Germany and neighbouring countries

- 1. The pallet must be larger than the goods all around.
- 2. The goods must be lashed to the pallet with sufficiently wide (at least 25 mm) polyester straps.
- 3. Bare components must be protected against corrosion with recognised corrosion protection agents (with seawater resistance, strong penetration capacity, high stability of the protective film at elevated temperatures), such as "Metacorin 850" or "Cortec VCI 369".
- 4. Open pipelines and pipe sockets must be sealed at the ends.
- 5. A PE film bonnet must be placed over the packaging unit and glued.
- 6. Handling symbols (e.g. chain symbol, forklift symbol, centre of gravity symbol, etc.) must be applied in accordance with DIN 55402.
- 7. Labels or adhesive tapes should not be stuck on visible surfaces of the goods, as adhesive residues can only be removed with considerable effort.

Each supplier is responsible for the safe packaging of its goods.